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PREPARED BY SAE COMMITTEE E-25		PROCUREMENT SPECIFICATION: AMS 7477		
 400 Commonwealth Drive, Warrendale, PA 15096-0001	AEROSPACE STANDARD BOLT, MACHINE-HEXAGON HEAD, DRILLED, 6 HOLES, FULL SHANK, .375-24 UNJF-3A	AS9586 SHEET 1 OF 3		
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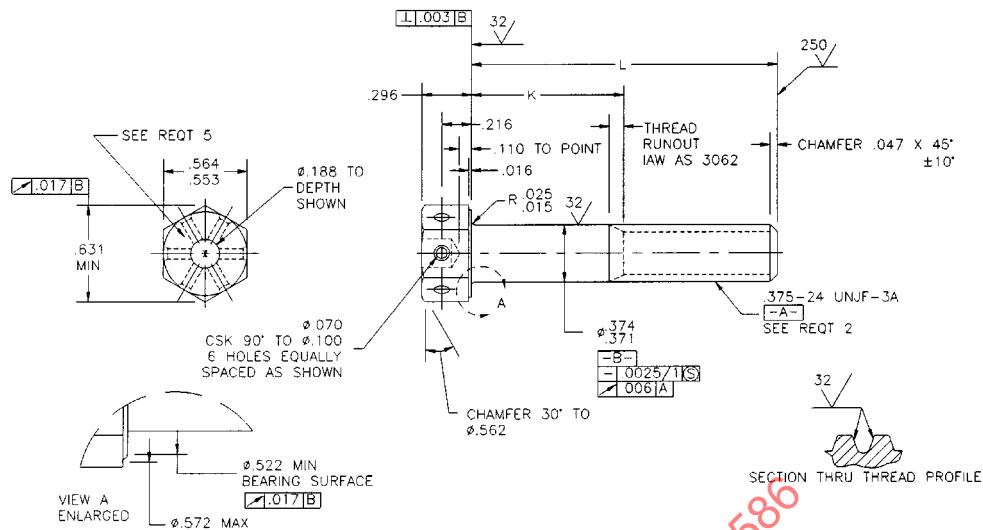


TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NO.	L	K	APPROX WEIGHT LB/100	DASH NO.	L	K	APPROX WEIGHT LB/100
-04	.625	.088-.108	4.05	-31	2.875	1.815-1.875	11.06
-05	.688	.088-.108	4.25	-32	3.000	1.940-2.000	11.45
-06	.750	.088-.108	4.44	-33	3.125	2.065-2.125	11.83
-07	.812	.088-.108	4.63	-34	3.250	2.190-2.250	12.23
-08	.875	.088-.108	4.83	-35	3.375	2.315-2.375	12.62
-09	.938	.088-.108	5.03	-36	3.500	2.440-2.500	12.91
-10	1.000	.088-.108	5.22	-37	3.625	2.565-2.625	13.40
-11	1.062	.088-.108	5.41	-38	3.750	2.690-2.750	13.79
-12	1.125	.088-.125	5.61	-39	3.875	2.815-2.875	14.18
-13	1.188	.128-.188	5.80	-40	4.000	2.940-3.000	14.57
-14	1.250	.190-.250	5.99	-41	4.125	3.065-3.125	14.96
-15	1.312	.252-.312	6.19	-42	4.250	3.190-3.250	15.35
-16	1.375	.315-.375	6.39	-43	4.375	3.315-3.375	15.74
-17	1.438	.378-.438	6.58	-44	4.500	3.440-3.500	16.13
-18	1.500	.440-.500	6.78	-45	4.625	3.565-3.625	16.52
-19	1.562	.565-.625	6.97	-46	4.750	3.690-3.750	16.91
-20	1.625	.565-.625	7.17	-47	4.875	3.815-3.875	17.30
-21	1.688	.628-.688	7.36	-48	5.000	3.940-4.000	17.69
-22	1.750	.690-.750	7.56	-49	5.125	4.065-4.125	18.08
-23	1.875	.815-.875	7.95	-50	5.250	4.190-4.250	18.47
-24	2.000	.940-1.000	8.34	-51	5.375	4.315-4.375	18.86
-25	2.125	1.065-1.125	8.73	-52	5.500	4.440-4.500	19.25
-26	2.250	1.190-1.250	9.11	-53	5.625	4.565-4.625	19.63
-27	2.375	1.315-1.375	9.50	-54	5.750	4.690-4.750	20.00
-28	2.500	1.440-1.500	9.89	-55	5.875	4.815-4.875	20.41
-29	2.625	1.565-1.625	10.28	-56	6.000	4.940-5.000	20.80
-30	2.750	1.690-1.750	10.67	-57	1.812	.752-.812	7.75
				-58	1.938	.878-.938	8.14