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**AS39029/9**

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5935

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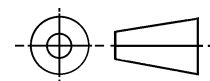
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THIRD ANGLE PROJECTION



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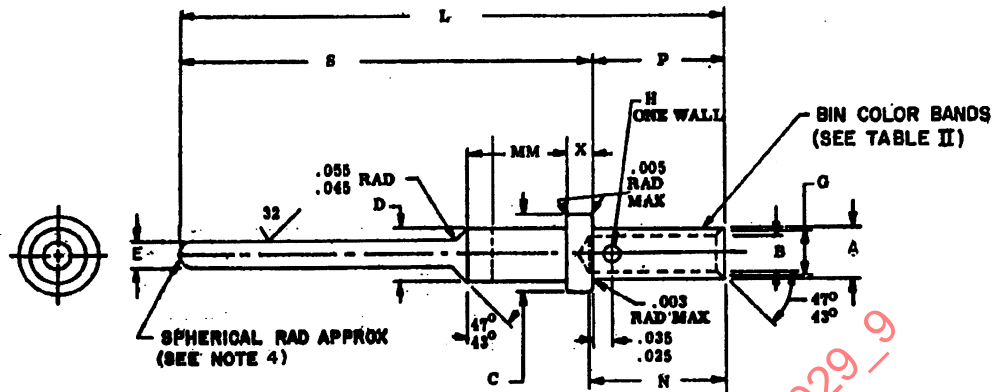
## AEROSPACE STANDARD

CONTACTS, ELECTRICAL CONNECTOR, PIN, CRIMP REMOVABLE,  
THERMOCOUPLE, (FOR MIL-C-26482 SERIES 2, MIL-C-81703  
SERIES 3, MIL-C-83723 SERIES 3, AND MIL-C-83733 CONNECTORS)

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SHEET 1 OF 5

THE COMPLETE REQUIREMENTS FOR ACQUIRING THE CONTACTS DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION AND THE LATEST ISSUE OF MIL-C-39029.

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SIZE 20-20 AND 16-16 WIRE BARREL

FIGURE 1. CONNECTOR CONTACT.

INCHES	MM	INCHES	MM	INCHES	MM
.003	.08	.0615	1.56	.186	4.72
.005	.13	.062	1.57	.246	6.25
.025	.64	.0635	1.61	.250	6.35
.026	.66	.066	1.68	.257	6.53
.029	.74	.068	1.73	.284	7.21
.032	.81	.076	1.93	.543	13.79
.033	.84	.078	1.98	.549	13.94
.035	.89	.083	2.11	.558	14.17
.039	.99	.100	2.54	.564	14.33
.041	1.04	.101	2.57	.720	18.29
.042	1.07	.103	2.62	.821	20.85
.044	1.12	.125	3.18		
.045	1.14	.130	3.30		
.048	1.22	.133	3.38		
.050	1.27	.157	3.99		
.055	1.40	.160	4.06		
		.171	4.34		

TABLE I. Dimensions.

BIN code	A DIA	B DIA	C DIA	D DIA	E DIA	G DIA	H DIA	L MAX (REF)	N	P	S	X	MM
132 through 136	.078	.050	.103	.078	.041	.066	.032	.720	.186	.171	.549	.033	.130
	.076	.048	.100	.076	.039	.062	.026		.157	.160	.543	.029	.125
514 through 518	.103	.068	.133	.103	.0635	.089	.042	.821	.284	.257	.564	.048	.130
	.101	.066	.130	.101	.0615	.083	.036		.250	.246	.558	.044	.125

## NOTES:

1. Dimensions are in inches.
2. Metric equivalents (to the nearest .01 mm) are given for general information only and are based upon 1 inch = 25.4 mm.
3. Dimensions shown apply after plating.
4. Spherical end dimension shall conform to MIL-C-39029.

FIGURE 1. CONNECTOR CONTACT - CONTINUED.

TABLE II. DESIGN CHARACTERISTICS.

BIN code	Color bands			Mating end size	Wire barrel size	Type	Class
	1st.	2nd.	3rd.				
132	Brown	Orange	Red	20	20	C see table IV	B
133	Brown	Orange	Orange				
134	Brown	Orange	Yellow				
135	Brown	Orange	Green				
136	Brown	Orange	Blue	16	16	C see table IV	B
514	Green	Brown	Yellow				
515	Green	Brown	Green				
516	Green	Brown	Blue				
517	Green	Brown	Violet	16	16	C see table IV	B
518	Green	Brown	Gray				

TABLE III. TOOLS.

BIN code	Basic crimping tool	Positioner	Installing tool	Removal tool	
				Wired contact	Unwired contact
132	M22520/2-01 or	M22520/2-02	M81969/14-02	M81969/14-02	M81969/30-05
133		Red or			
134	M22520/1-01	M22520/1-02	Red	White	Red
135					
136	M22520/1-01 or	M22520/1-02	M81969/14-03	M81969/14-03	M81969/30-06
514		Blue or			
515	M22520/7-01	M22520/7-03	Blue	White	Blue
516					
517					
518					

TABLE IV. MATERIALS, PLATING, AND TENSILE STRENGTH.

BIN code	Materials	Plating	Tensile strength			
			Wire size	Axial load	Wire size	Axial load
132	Copper	Gold Flash	24	6 lbs.	20	12 lbs.
133	Constantan	None				
134	Alumel	None				
135	Chromel	None				
136	Iron	Cadmium Plate	20	14 lbs.	16	45 lbs.
514	Copper	Gold Flash				
515	Constantan	None				
516	Alumel	None				
517	Chromel	None	20	14 lbs.	16	45 lbs.
518	Iron	Cadmium Plate				