## AERONAUTICAL MATERIAL SPECIFICATION

Society of Automotive Engineers, Inc. 29 West 39th Street **New York City** 

AMS 4510c

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PHOSPHOR BRONZE SHEET AND STRIP 95Cu = 5SnSpring Temper

- ACKNOWLEDGMENT: A vendor shall mention this specification number and it revision letter in all quotations and when acknowledging purchase orders.
- Sheet, strip, and plate. FORM:
- APPLICATION: Primarily for stampings and springs.
- COMPOSITION:

93.0 min Copper 3.5 - 5.8 Tin 0.03 <0.35 Phosphorus 0.30 max Zinc 0.10 max Iron 0.05 maxLead 0.01 max Antimony 99.9 min Total Named Elements

- CONDITION: Cold rolled, spring temper. 5.
- TECHNICAL REQUIREMENTS:
- 6.1 Tensile Properties:

Tensile Strength, psi

91,000 - 105,000

6.2 Hardness: Material should have hardness as follows, or equivalent, but shall not be rejected on the basis of hardness if the tensile property requirement is met:

Nominal Thickness,

Inch

Hardness, Rockwell Superficial

0.010 to 0.030, excl 0.030 and over 0.040 and over

30T 75-79 30T 77-81 B 90-96

The term "excl" is used to apply only to the higher figure of the Note: specified range.

- 7. QUALITY: Material shall be uniform in quality and condition, clean, sound, smooth, and free from foreign materials and from internal and external defects detrimental to fabrication or to performance of parts.
- TOLERANCES: Unless otherwise specified, tolerances shall conform to the latest 8. issue of AMS 2222 as applicable. Thickness, width and straightness tolerances shall be as specified below:

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