

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 571

METAL REEDS WITH DOUBLE-SPRING BAULK

1st EDITION

April 1967

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BRIEF HISTORY

The ISO Recommendation R 571, *Metal Reeds with Double-spring Baulk*, was drawn up by Technical Committee ISO/TC 72, *Textile Machinery and Accessories*, the Secretariat of which is held by l'Association Suisse de Normalisation (SNV).

Work on this question by the Technical Committee began in 1959 and led, in 1963, to the adoption of a Draft ISO Recommendation.

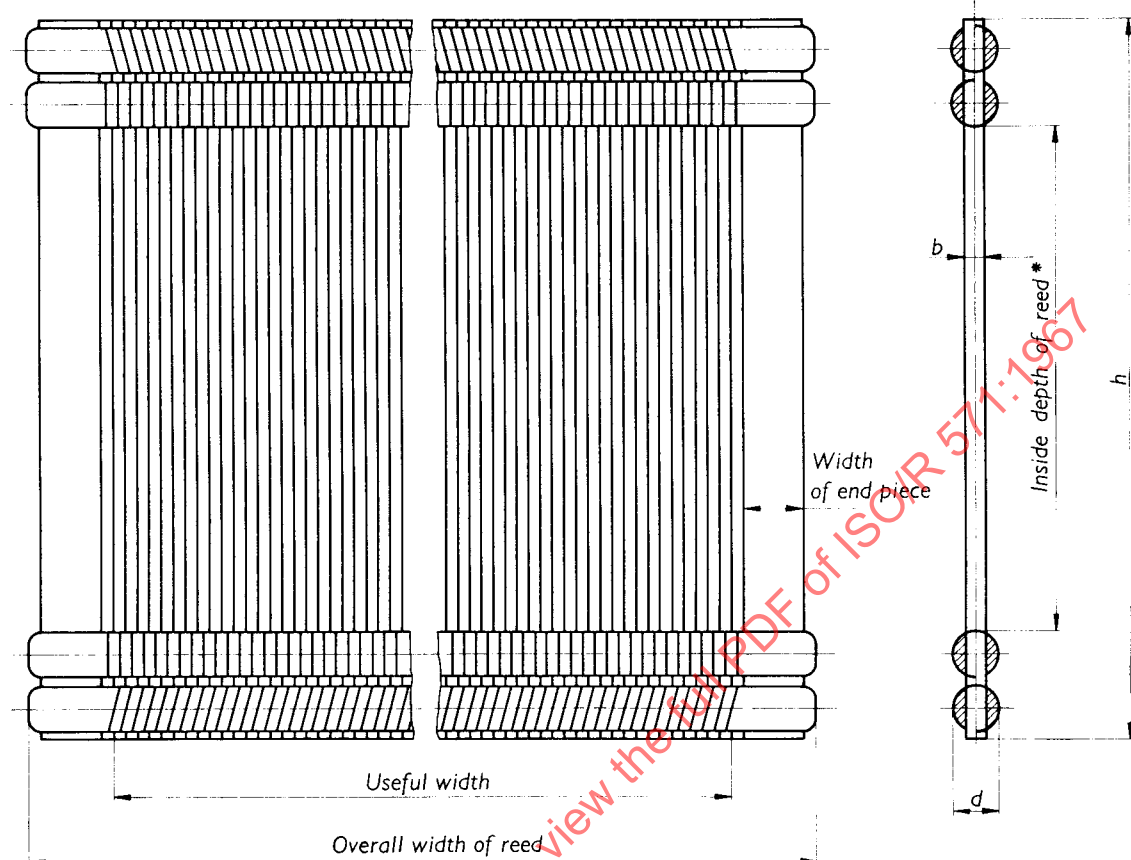
In September 1964, this Draft ISO Recommendation (No. 708) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies:

Chile	India	Turkey
Czechoslovakia	Netherlands	U.A.R.
France	Poland	United Kingdom
Germany	Spain	
Greece	Switzerland	

One Member Body opposed the approval of the Draft: U.S.S.R.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in April 1967, to accept it as an ISO RECOMMENDATION.

METAL REEDS WITH DOUBLE-SPRING BAULK



* Minimum depth = $h - 5d$

b = Width of dents
 d = Thickness of reed baulk
 h = Overall depth

Basic dimensions						Co-ordinated dimensions							
h		d		b		b d h	mm	in	2.5	3	4	5	6
mm	in	mm	in	mm	in		0.10	0.12	0.16	0.20	0.24		
mm	in	mm	in	mm	in		6	6.5	8	9	10		
110	4.33	6	0.24	2.5	0.10		mm	in	0.24	0.26	0.31	0.35	0.39
120	4.72	6.5	0.26	3	0.12	110	4.33		×	×	×	×	×
130	5.12	8	0.31	4	0.16	120	4.72		×	×	×	×	×
140	5.51	9	0.35	5	0.20	130	5.12		×	×	×	×	×
150	5.91	10	0.39	6	0.24	140	5.51			×	×	×	×
160	6.30					150	5.91			×	×	×	×
						160	6.30				×	×	×